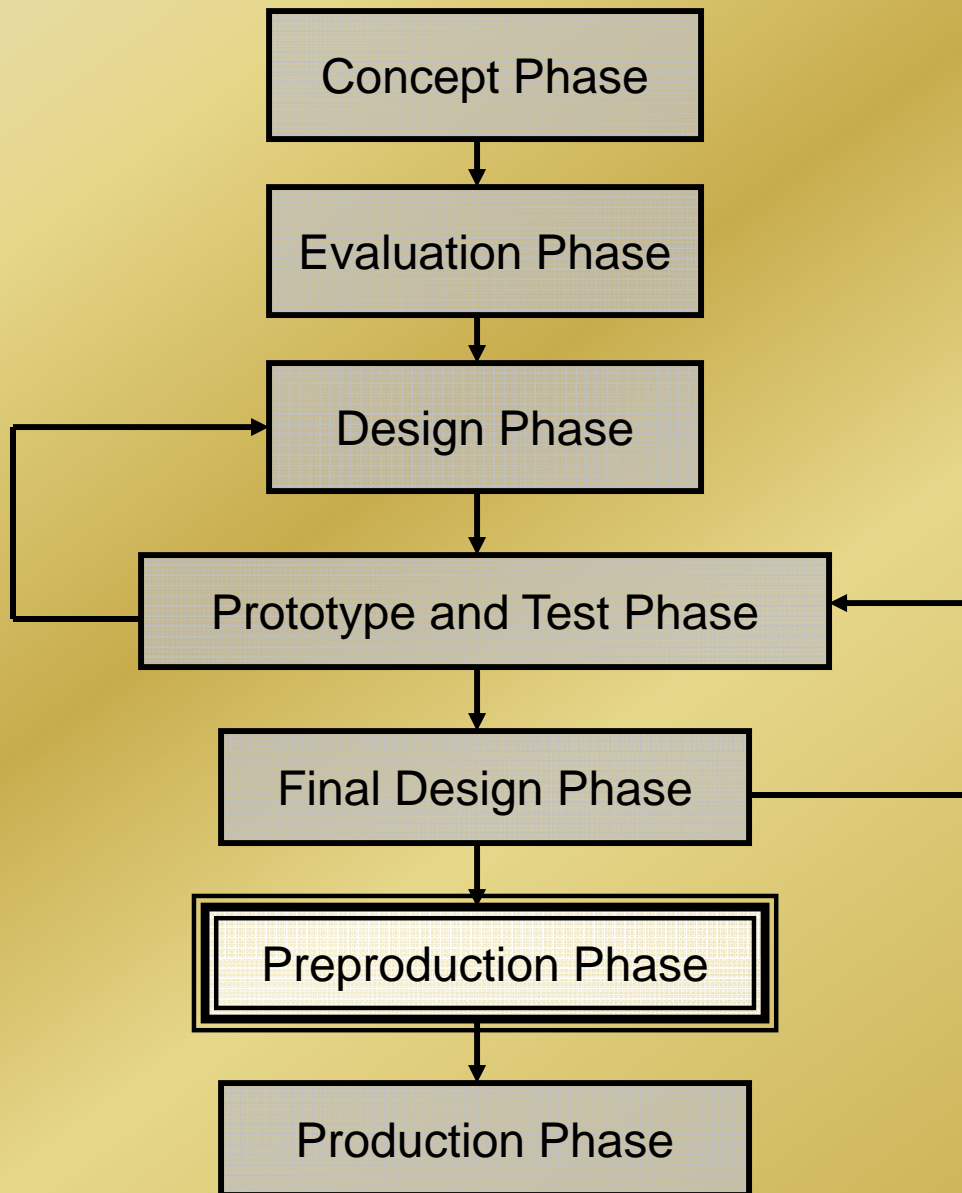


- **Pre-Production Lots are Created Using the Targeted Production Processes/tools**
- **First Article Inspections are Performed**
- **Production Tooling is Accepted**
- **Assembly Fixtures are Built and Tested**



- **Inspection Procedures are Finalized and Documentation is updated**
- **Process and Assembly Instructions are Finalized and Documentation is updated**
- **Component Stocking Levels are Established**
- **Packaging, Stocking and Distribution of Finished Goods is Checked**